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SK145-0114-20
Job Sheet 184626



Part No: SK145-0114-20

Job Qty: 26 ea

Part Name: Tube



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/15/18

Job Tracking No:

Due Date: 10/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP REV:A 17.06.06 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	26 Ea	10/19/18	10/19/18	0.00	0.00	Start Up Machining-3		<i>mm</i>
110	Bandsaw	26 pcs	10/19/18	10/19/18	0.00	0.99	Bandsaw1		<i>mm</i>
120	CNC Vertical Machining	26 pcs	10/19/18	10/19/18	0.00	81.76	HAAS 1		<i>mm</i>
130	QC	26 pcs	10/19/18	10/19/18	0.00	0.00	QC2 Machining-4		<i>mm</i>
140	QC	26 pcs	10/19/18	10/19/18	0.00	0.00	QC8 Machining-4		<i>mm</i>
142	HandFinish	26 pcs	10/19/18	10/19/18	0.00	1.93	HandFinish1		<i>mm</i>
144	QC	26 pcs	10/19/18	10/19/18	0.00	0.00	QC7-5		<i>mm</i>
146	Powdercoat	26 pcs	10/19/18	10/19/18	0.00	1.05	Powdercoat8		<i>mm</i>
148	QC	26 pcs	10/19/18	10/19/18	0.00	0.00	QC3		<i>mm</i>
150	Packaging	26 pcs	10/19/18	10/19/18	0.00	0.00	Packaging3-1		<i>mm</i>
160	QC21-SA	26 Ea	10/19/18	10/19/18	0.00	0.00	QC21		<i>mm</i>

Part Op 110 - CUT TO LENGTH AS PER DWG

Descriptions: 120 - 1- MILL END AS PER DWG. AND FOLIO FC110 FOLIO REV. _____ DWG. REV. _____ 2-DEBURR

116329. 146 - ***Mask SK145-0114-25 prior to powdercoat** START TIME: 11:40 OVEN TEMPERATURE: 320
FINISH TIME: 12:10

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3T1.000W.065	2024T3 Tubing 1" OD x 0.65" Thick	173.3316 ft (6.6666 ea)	90-Start up Operation	5000455 5132394

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3T1.000W.065	173	13	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

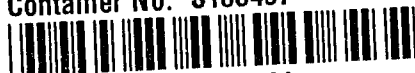
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					



Container No: S133467



Part: SK145-0114-20

Job No: 184626

Serial No/Batch: S133467

Revision:

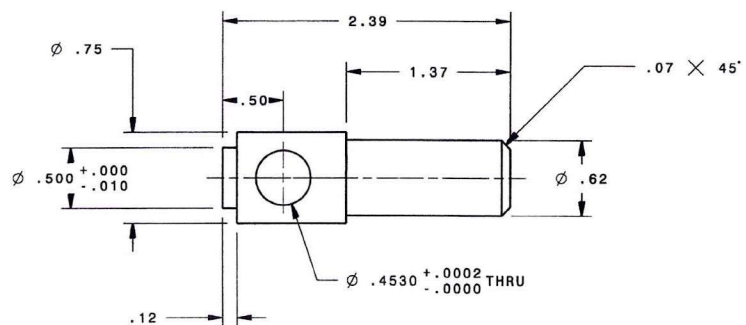
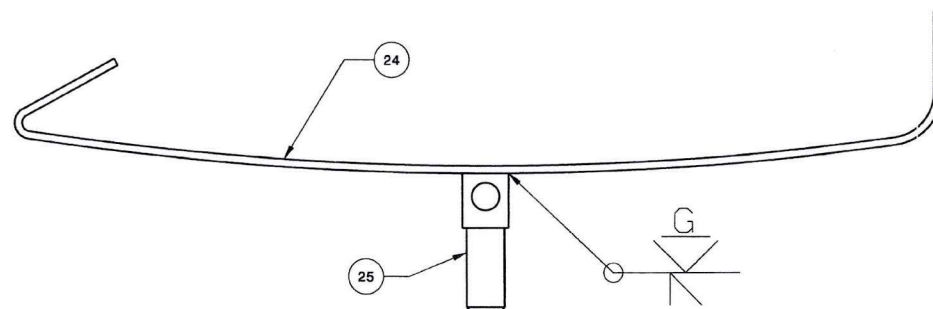
Inspector:

Exp Date:

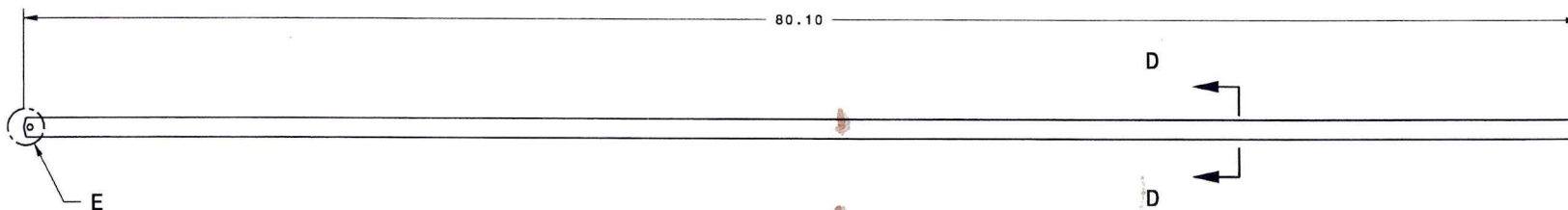
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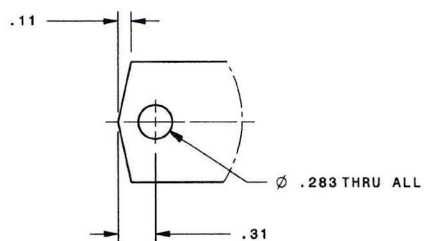
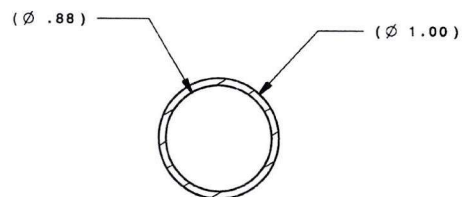
Date: 11/30/18

**-25 FITTING****02 HOOK WELDMENT**

SCALE: 1:2

**-20 TUBE**

SCALE: 1:6

**DETAIL E****VIEW D-D**

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AIRBUS

CAGE	DWG NO	REV
3GSZ1	SK145-0114	A
SIZE B	SCALE: 1:1	CATIA
SHEET 3 OF 4		